

## Specification for 4/10mm IBAA Pipe Bedding

**Material:** 4/10mm IBAA Pipe Bedding

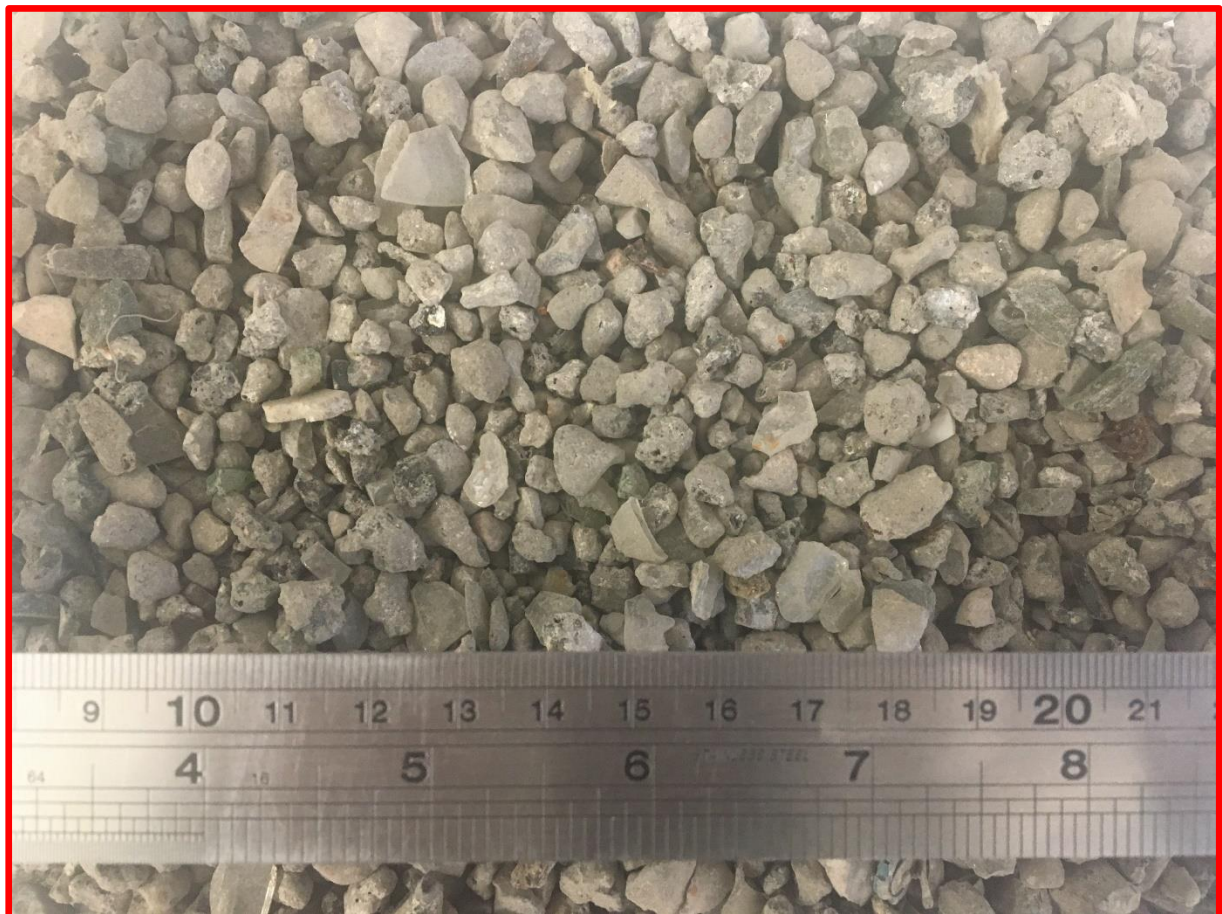
**Size Fraction:** 4/10mm

**Constituents:** IBA Ash, Brick, Concrete, Rock, Stone, glass, sand etc, may contain trace metals (typically <1%).

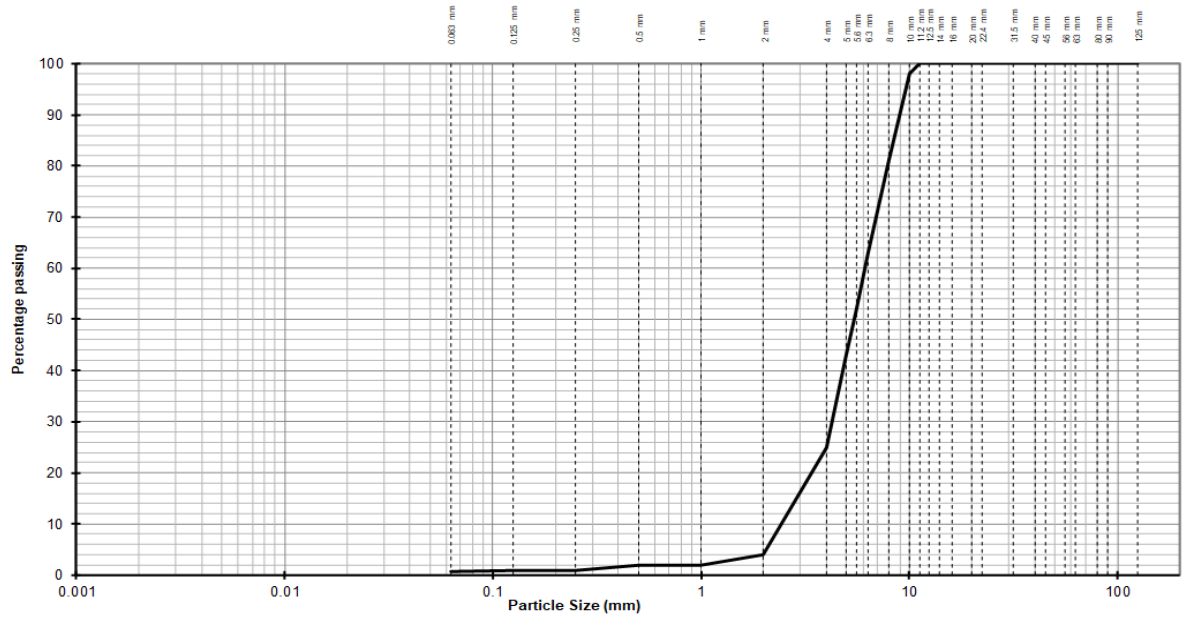
**Gradings/specifications available for 4/10 IBAA:**

- Grading
- Asbestos Screening
- Chemical analysis

If you have any questions or require any other information, please do not hesitate to the sales office on 01159 213454 or email: [sales@johnsonsaggregates.com](mailto:sales@johnsonsaggregates.com)



### 4-10mm Grading graph



### Typical IBAA 4-10mm Grading Chart

Sieve size mm	% Passing
125	100
90	100
80	100
63	100
56	100
45	100
40	100
31.5	100
22.4	100
20	100
16	100
14	100
12.5	100
11.2	100
10	99
8	96
6.3	79
5.6	66
5	50
4	28
2	15
1	13
0.5	10
0.25	8
0.125	6
0.063	3.6

## Regulatory standards for IBAA Material

**IBAA material fully conforms with the applicable SHW requirements for a Manufactured Aggregate**

### **RPS 206: Using unbound municipal IBAA in construction activities**

This regulatory position statement (RPS) applies if you use unbound municipal incinerator bottom ash aggregate (IBAA) in certain construction activities. It also covers the storage of the IBAA that relates to its use.

Unbound IBAA includes IBAA in hydraulically bound mixtures (HBMs). A HBM is where the IBAA is mixed with water and a binder such as cement to form a mixture which then sets.

Processed for use in:

- **Pipe bedding**

You can use up to 510 tonnes of unbound IBAA as pipe bedding in any single construction project. This does not apply to anything that has been artificially divided.

### **SHW 500 - Drainage and Service Ducts**

#### **503 Bedding, Laying and Surrounding of Pipes**

Table 5/3 BS 13242, Fine and all-in aggregate for pipe bedding, haunching and surrounding material

The amount of IBAA you can use depends on the distance to a surface water body as shown in the following table.

Distance to water body (metres)	Maximum tonnage (tonnes)	Volume after compaction assuming 1.7T/m <sup>3</sup> (m <sup>3</sup> )	Maximum surface area of a structural platform (m <sup>2</sup> )
25-50	4,420	2,600	2,600
50-100	6,800	4,000	4,000
100-150	13,600	8,000	8,000
150-200	20,400	12,000	12,000
200-250	27,200	16,000	16,000
250-300	34,000	20,000	20,000
300-350	40,800	24,000	24,000
350-400	47,600	28,000	28,000
400-450	54,400	32,000	32,000
450-500	61,200	36,000	36,000
More than 500	68,000	40,000	40,000

### Material characterisation

All JAR Material fully complies with BS EN 12457:2002 Leachate limits for waste materials.

#### BS EN 12457-2:2002

Characterisation of waste. Leaching. Compliance test for leaching of granular waste materials and sludges. One stage batch test at a liquid to solid ratio of 10 l/kg for materials with particle size below 4 mm (without or with size reduction)

#### BS EN 12457-4:2002

Characterisation of waste. Leaching. Compliance test for leaching of granular waste materials and sludges. One stage batch test at a liquid to solid ratio of 10 l/kg for materials with particle size below 10 mm (without or with size reduction)

Determinand		BS EN 12457 mg/Kg
Arsenic	As	2
Barium	Ba	100
Cadmium	Cd	1
Chromium	Cr	10
Copper	Cu	50
Mercury	Hg	0.2
Nickel	Ni	10
Lead	Pb	10
Selenium	Se	0.5
Molybdenum	Mo	10
Antimony	Sb	0.7
Zinc	Zn	50
Fluoride	F-	150
Chloride	Cl-	15000
Sulphates	SO4	20000
Total Dissolved Solids	TDS	60000