

## Specification for 10/20mm IBAA Pipe Bedding

**Material:** 10/20mm IBAA

**Size Fraction:** 10/20mm

**Constituents:** IBA Ash, Brick, Concrete, Rock, Stone, glass, sand etc, may contain trace metals (typically <2%).

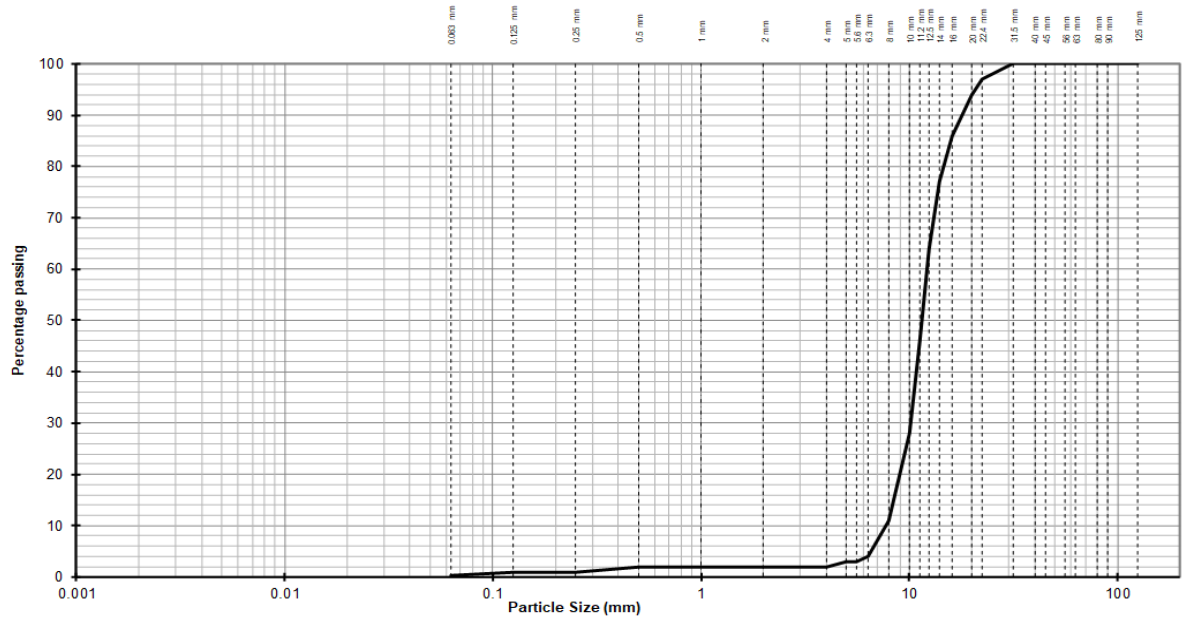
**Gradings/specifications available for 10/20mm IBAA:**

- Grading
- Asbestos Screening
- Chemical analysis

If you have any questions or require any other information, please do not hesitate to the sales office on 01159 213454 or email: [sales@johnsonsaggregates.com](mailto:sales@johnsonsaggregates.com)



## Grading graph



## Typical IBAA 10-20mm grading chart

Sieve size mm	% Passing
125	100
90	100
80	100
63	100
56	100
45	100
40	100
31.5	100
22.4	99
20	97
16	82
14	59
12.5	43
11.2	30
10	19
8	12
6.3	12
5.6	11
5	11
4	11
2	10
1	10
0.5	9
0.25	7
0.125	5
0.063	2.5

## Regulatory standards for IBAA Material

**IBAA material fully conforms with the applicable SHW requirements for a Manufactured Aggregate**

**RPS 247: Using unbound incinerator bottom ash aggregate (IBAA) in construction activities**

This regulatory position statement (RPS) applies if you use unbound municipal incinerator bottom ash aggregate (IBAA) in certain construction activities. It also covers the storage of the IBAA that relates to its use.

Unbound IBAA includes IBAA in hydraulically bound mixtures (HBMs). A HBM is where the IBAA is mixed with water and a binder such as cement to form a mixture which then sets.

Processed for use in:

- Pipe bedding

You can use up to 510 tonnes of unbound IBAA as pipe bedding in any single construction project. This does not apply to anything that has been artificially divided.

### **SHW 500 - Drainage and Service Ducts**

503 Bedding, Laying and Surrounding of Pipes

Table 5/3 BS 13242, Coarse aggregate for pipe bedding, haunching and surrounding material

The amount of IBAA you can use depends on the distance to a surface water body as shown in the following table.

<b>Distance to water body (metres)</b>	<b>Maximum tonnage (tonnes) (Dry)</b>	<b>Volume after compaction assuming 1.7T/m3 (m3)</b>	<b>Maximum surface area of a structural platform (m2)</b>
<b>25-49</b>	4,420	2,600	2,600
<b>50-99</b>	6,800	4,000	4,000
<b>100-149</b>	13,600	8,000	8,000
<b>150-199</b>	20,400	12,000	12,000
<b>200-249</b>	27,200	16,000	16,000
<b>250-299</b>	34,000	20,000	20,000
<b>300-349</b>	40,800	24,000	24,000
<b>350-399</b>	47,600	28,000	28,000
<b>400-449</b>	54,400	32,000	32,000
<b>450-499</b>	61,200	36,000	36,000
<b>More than 500</b>	68,000	40,000	40,000

### Material characterisation

All JAR Material fully complies with BS EN 12457:2002 Leachate limits for waste materials.

#### BS EN 12457-2:2002

Characterisation of waste. Leaching. Compliance test for leaching of granular waste materials and sludges. One stage batch test at a liquid to solid ratio of 10 l/kg for materials with particle size below 4 mm (without or with size reduction)

#### BS EN 12457-4:2002

Characterisation of waste. Leaching. Compliance test for leaching of granular waste materials and sludges. One stage batch test at a liquid to solid ratio of 10 l/kg for materials with particle size below 10 mm (without or with size reduction)

Determinand		BS EN 12457 mg/Kg
Arsenic	As	2
Barium	Ba	100
Cadmium	Cd	1
Chromium	Cr	10
Copper	Cu	50
Mercury	Hg	0.2
Nickel	Ni	10
Lead	Pb	10
Selenium	Se	0.5
Molybdenum	Mo	10
Antimony	Sb	0.7
Zinc	Zn	50
Fluoride	F-	150
Chloride	Cl-	15000
Sulphates	SO4	20000
Total Dissolved Solids	TDS	60000